

**Swift<sup>®</sup>tak 5730**

**Type of Adhesive** Water based adhesive.

- Product Characteristics**
- good water resistance
  - good wet tack
  - medium open time
  - very good machinability

**Typical Applications** Developed for applications where good water resistance of the final bond is required.  
Typical applications include side-seam on corrugated boxes, paper straw manufacture, etc.; and core winding.

**Suitable Substrates** Corrugating board with kraftliner, testliner or carton.  
Paper sheet 100 – 120 g/m<sup>2</sup> – paper sheet 60 g/m<sup>2</sup>, with or without wet strength treatment (paper straws).

Before use, suitable tests are necessary.

**Typical Properties**

Property	Value
Colour	white
Film	elastic
pH	approx. 5.5
Solids content	approx. 50%
Density	1.05 g/cm <sup>3</sup>
Viscosity (Brookfield RVT-Type, Sp3, at 20°C)	approx. 3 650 mPa.s
Shelf life	6 months

<b>Application Instructions</b>	Suitable for use through standard application systems such as semi contact nozzle, contactless nozzle, slot nozzle, wheel and disk systems.  Paper straw production using open pot with roller and scraper system.
<b>Cleaning Instructions</b>	Whenever possible, adhesive residues should be washed off with cold water before it dries. Removal of dried adhesive may prove more difficult and will require warm soap water or with mechanically scratch.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	Clean and dry conditions above +5°C and below +35°C. The adhesive pail or container must be kept hermetically closed to prevent air entry during storage. Once the container has been opened, ensure the lid is always replaced and the container kept closed during use.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

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